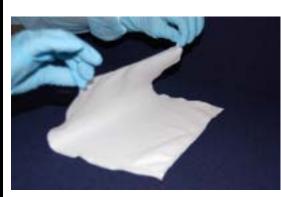
How to Get Eight Wipes from a Single Pharma-Wipe® Wiper

(This method will substantially reduce your <u>true</u> cost of cleanroom disposables)

Assume: 1) one wipe per surface of the wiper, 2) you are using a 9" x 9" wiper 3) <u>All folding of wipers is done in mid-air</u>



Step 1: Fold the wiper in half, creating a double-thickness 9" x 4¹/₂"





Step 2: Fold the wiper in half again, creating a four thickness $4\frac{1}{2}$ " x $4\frac{1}{2}$ "



Step 3: Wipe once from the cleanest to the dirtiest area, turn it over and wipe again. Unfold and refold so that the two contaminated sides are together. The result is a four thickness $4\frac{1}{2}$ " x $4\frac{1}{2}$ " with two clean outer sides exposed and two contaminated sides touching on the inside of the wiper.



Step 4: Wipe once, turn it over and wipe again.



Step 5: Unfold the wiper completely and repeat Step 1, ensuring the contaminated sides meet on the initial fold. Repeat Steps 2, 3 & 4.



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